Adell Polyamide BT-33

Polyamide 6

Adell Plastics, Inc.

Message:

Adell Polyamide BT-33 is a Polyamide 6 (Nylon 6) material filled with 13% glass fiber. It is available in North America. Important attributes of Adell Polyamide BT-33 are: Flame Rated Impact Modified

General Information			
Filler / Reinforcement	Glass Fiber,13% Filler by Weight		
Additive	Impact Modifier		
Features	Impact Modified		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.17 to 1.19	g/cm³	ASTM D792
Molding Shrinkage - Flow	0.60 to 0.90	%	ASTM D955
Water Absorption (24 hr)	0.90	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness			ASTM D785
M-Scale	78		
R-Scale	118		
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	93.1	MPa	ASTM D638
Tensile Elongation (Break)	3.0 to 4.0	%	ASTM D638
Flexural Modulus	4140	MPa	ASTM D790
Flexural Strength	124	MPa	ASTM D790
Compressive Strength	96.5	MPa	ASTM D695
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 3.18 mm)	120	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed	199	°C	
1.8 MPa, Unannealed	188	°C	
Melting Temperature	210 to 221	°C	ASTM D789
Flammability	Nominal Value		Test Method
Flame Rating	НВ		UL 94

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

