

RTP ESD A 901

Polysulfone

RTP Company

Message:

Glass Fiber - ESD Protection - Static Dissipative

General Information			
Filler / Reinforcement	Glass Fiber,10% Filler by Weight		
Features	ESD Protection		
	Statically Conductive		
RoHS Compliance	Contact Manufacturer		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.34	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	0.30 to 0.40	%	ASTM D955
Moisture Content	0.15	%	
Static Decay ¹	< 2.0	sec	FTMS 101C 4046.1
Primary Additive	10	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	4830	MPa	ASTM D638
Tensile Strength	68.9	MPa	ASTM D638
Tensile Elongation (Yield)	2.0 to 4.0	%	ASTM D638
Flexural Modulus	4140	MPa	ASTM D790
Flexural Strength	110	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	27	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	370	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed	182	°C	
1.8 MPa, Unannealed	177	°C	
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity			
--	1.0E+5 to 9.9E+11	ohms	ASTM D257
--	1.0E+4 to 9.9E+10	ohms	ESD STM11.11
Volume Resistivity	1.0E+3 to 9.9E+9	ohms · cm	ASTM D257
Injection	Nominal Value	Unit	
Drying Temperature	135	°C	
Drying Time	4.0	hr	

Dew Point	-31.7	°C
Processing (Melt) Temp	332 to 371	°C
Mold Temperature	93.3 to 149	°C
Injection Pressure	68.9 to 124	MPa

NOTE

1.	MIL-PRF-81705D, 5kV to 50 V, 12% RH
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