

MAJORIS DG304E/8 - 9432

High Density Polyethylene

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Message:

DG304E/8 - 9432 is a 33% chemically coupled glass fiber reinforced polyethylene high density compound (pellets length ~8 mm) intended for injection moulding.

APPLICATIONS

DG304E/8 - 9432 is intended for components that require good impact strength, rigidity and dimensional stability.

Suitable applications are:

Electrical tool and appliance components

Miscellaneous automotive technical items

Household articles

General Information			
Filler / Reinforcement	Glass fiber reinforced material, 33% filler by weight		
Features	Good dimensional stability		
	High density		
	Chemical coupling		
	Impact resistance, good		
	Recyclable materials		
	Medium hardness		
Uses	Electrical/Electronic Applications		
	Power/other tools		
	Home appliance components		
	Household goods		
	Application in Automobile Field		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Density	1.20	g/cm³	ISO 1183
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	5.0	g/10 min	ISO 1133
Molding Shrinkage	0.20 - 0.50	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	5700	MPa	ISO 527-2/1
Tensile Stress (Yield)	69.0	MPa	ISO 527-2/50
Flexural Modulus ¹	4500	MPa	ISO 178
Flexural Stress	105	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	12	kJ/m²	ISO 179/1eA
Charpy Unnotched Impact Strength (23°C)	44	kJ/m²	ISO 179/1eU

Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, not annealed	127	°C	ISO 75-2/B
1.8 MPa, not annealed	115	°C	ISO 75-2/A
Flammability	Nominal Value		Test Method
Flame Rating	HB		UL 94
Injection	Nominal Value	Unit	
Rear Temperature	180 - 200	°C	
Processing (Melt) Temp	190 - 230	°C	
Mold Temperature	30.0 - 50.0	°C	
Injection Rate	Moderate		
Injection instructions			
Holding pressure: 50 to 70% of the injection pressure			
NOTE			
1.	2.0 mm/min		

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