

# RTP 100.8 CC

Polypropylene  
RTP Company

Message:

Warning: The status of this material is 'Commercial: Limited Issue'  
The data for this material has not been recently verified.  
Please contact RTP Company for current information prior to specifying this grade.

General Information			
Filler / Reinforcement	Glass Fiber,8.0% Filler by Weight		
Features	Chemically Coupled		
RoHS Compliance	Contact Manufacturer		
Appearance	Black		
	Natural Color		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.958	g/cm <sup>3</sup>	ASTM D792
Molding Shrinkage - Flow			ASTM D955
3.18 mm, Injection Molded	0.80	%	
6.35 mm, Injection Molded	1.1	%	
Water Absorption (23°C, 24 hr)	0.010	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (Injection Molded)	2760	MPa	ASTM D638
Tensile Strength	45.0	MPa	ASTM D638
Tensile Elongation (Yield, Injection Molded)	6.0	%	ASTM D638
Flexural Modulus (Injection Molded)	2410	MPa	ASTM D790
Flexural Strength (Injection Molded)	65.0	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.18 mm, Injection Molded)	53	J/m	ASTM D256
Unnotched Izod Impact (3.18 mm)	530	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed, Injection Molded	149	°C	
1.8 MPa, Unannealed, Injection Molded	110	°C	
Injection	Nominal Value	Unit	
Rear Temperature	193 to 227	°C	
Middle Temperature	193 to 227	°C	

Front Temperature	193 to 227	°C
Mold Temperature	32.0 to 66.0	°C
Injection Pressure	69.0 to 103	MPa

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Recommended distributors for this material

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