Sumitomo Epoxy E 3938A

Epoxy; Epoxide

Sumitomo Bakelite North America, Inc.

Message:

E 3938A is a fiberglass reinforced epoxy molding compound, with excellent dimensional stability, good strength, and excellent electrical insulation properties.

General Information				
Filler / Reinforcement	Glass Fiber			
Features	Electrically Insulating			
	Good Dimensional Stability			
	Good Strength			
Appearance	Black			
	Blue			
Forms	Granules			
Processing Method	Compression Molding			
	Resin Transfer Molding			
Physical	Nominal Value	Unit	Test Method	
Specific Gravity	1.90	g/cm³	ASTM D792	
Apparent Density	0.75	g/cm³	ASTM D1895	
Molding Shrinkage - Flow	0.10	%	ASTM D955	
Water Absorption - 48 hr (50°C)	0.20	%	ASTM D570	
Mechanical	Nominal Value	Unit	Test Method	
Tensile Strength (Break)	85.0	МРа	ASTM D638	
Flexural Strength (Break)	160	MPa	ASTM D790	
Compressive Strength	250	МРа	ASTM D695	
Impact	Nominal Value	Unit	Test Method	
Notched Izod Impact	27	J/m	ASTM D256	
Thermal	Nominal Value	Unit	Test Method	
Deflection Temperature Under Load			ASTM D648	
1.8 MPa, Unannealed	215	°C		
1.8 MPa, Annealed	> 282	°C		
CLTE			ASTM E831	
Flow	1.9E-5	cm/cm/°C		
Transverse	2.8E-5	cm/cm/°C		
Electrical	Nominal Value	Unit	Test Method	
Dielectric Strength	16	kV/mm	ASTM D149	

Dielectric Constant ¹ (1 MHz)	4.10		ASTM D150
Dissipation Factor ² (1 MHz)	0.010		ASTM D150
Arc Resistance	186	sec	ASTM D495
NOTE			
1.	Wet		
2.	Wet		

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