# HTM® 515-1

### Maleic Anhydride Grafted Polymer

Cytec Industries Inc.

#### Message:

HTM® 515-1 is a controlled flow, high temperature bismaleimide (BMI) resin tooling matrix system offering improved handling characteristics and after appropriate post-cure, thermal cycling capability up to 250°C (482°F). HTM 515-1 is supplied in a range of standard prepreg formats for the manufacture of high temperature composite tooling.

General Information			
Filler / Reinforcement	Carbon Fiber		
Features	Autoclavable		
	High Heat Resistance		
Uses	Tooling		
Forms	2x2 Twill Prepreg		
	4x4 Twill Prepreg		
	Fabric		
Physical	Nominal Value	Unit	
Specific Gravity <sup>1</sup>	1.24	g/cm³	
Shrinkage <sup>2</sup>	0.064	%	
Thermal	Nominal Value	Unit	
CLTE - Flow	2.9E-6	cm/cm/°C	
NOTE			
1.	Cured resin 6 hours at 190°C (374°F), 6.2bar		
2.	(90psi)		

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#### Recommended distributors for this material

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