

DESLONTM 66 DSC204GMH8

Polyamide 66
DESCO Co., Ltd.

Message:

DESLONTMDSC204GMH8 66 is a polyamide 66 (nylon 66) material, which contains 35% glass \minerals. This product is available in the Asia-Pacific region and is processed by injection molding. DESLONTMThe main characteristics of DSC204GMH8 66 are: flame retardant/rated flame.
Typical application areas include:
House
engineering/industrial accessories

General Information			
Filler / Reinforcement	Glass \mineral, 35% filler by weight		
Uses	Pump parts		
	Shell		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.41	g/cm ³	ASTM D792
Molding Shrinkage - Flow	0.70 - 1.0	%	
Water Absorption (23°C, 24 hr)	0.70	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	126		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	147	MPa	ASTM D638
Tensile Elongation (Break)	3.0	%	ASTM D638
Flexural Modulus	9020	MPa	ASTM D790
Flexural Strength	226	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	78	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, not annealed	250	°C	ASTM D648
1.8 MPa, not annealed	240	°C	ASTM D648
Melting Temperature	260	°C	DSC
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+14	ohms · cm	ASTM D257
Dielectric Strength	22	kV/mm	ASTM D149
Flammability	Nominal Value	Unit	Test Method
Flame Rating	HB		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	80.0 - 100	°C	

Drying Time	4.0 - 5.0	hr
Suggested Max Moisture	< 0.20	%
Rear Temperature	270 - 280	°C
Middle Temperature	280 - 285	°C
Front Temperature	285 - 290	°C
Nozzle Temperature	280 - 285	°C
Processing (Melt) Temp	280 - 285	°C
Mold Temperature	80.0 - 120	°C
Injection instructions		

Speed: 40 to 70%Pressure 1st: 30 to 60%Pressure 2nd: 30 to 60Holding Pressure: 10 to 20%

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