

RTP 381 TFE 10 SE

Polycarbonate
RTP Company

Message:

Carbon Fiber - PTFE Lubricated - Flame Retardant - UL94 V-2

General Information			
UL YellowCard	E84658-251463		
Filler / Reinforcement	Carbon fiber reinforced material, 10% filler by weight		
Additive	PTFE lubricant (10%)		
Features	Lubrication		
	Flame retardancy		
RoHS Compliance	Contact manufacturer		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.32	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	0.050 - 0.20	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.12	%	ASTM D570
Moisture Content	0.020	%	
Primary Additive	10	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	7580	MPa	ASTM D638
Tensile Strength	110	MPa	ASTM D638
Tensile Elongation (Yield)	2.5 - 3.5	%	ASTM D638
Flexural Modulus	6890	MPa	ASTM D790
Flexural Strength	172	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	91	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	530	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, not annealed	143	°C	ASTM D648
1.8 MPa, not annealed	138	°C	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	< 1.0E+7	ohms	ASTM D257
Volume Resistivity	< 1.0E+3	ohms · cm	ASTM D257
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
1.50 mm	V-2		UL 94

3.00 mm	V-0	UL 94
Injection	Nominal Value	Unit
Drying Temperature	121	°C
Drying Time	4.0	hr
Dew Point	-28.9	°C
Processing (Melt) Temp	288 - 316	°C
Mold Temperature	82.2 - 121	°C
Injection Pressure	68.9 - 103	MPa
Injection instructions		
Desiccant Type Dryer Required.		

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