RJM SB302G30

Polybutylene Terephthalate

RJM International, Inc.

Message:

RJM SB302G30 is a Polybutylene Terephthalate (PBT) product filled with 30% glass fiber. It is available in Africa & Middle East, Asia Pacific, Europe, Latin America, or North America. Typical application: Additive/Masterbatch. Characteristics include: Flame Rated Flame Retardant

| General Information | | | |
|-----------------------------|----------------------------------|-------|-------------|
| Filler / Reinforcement | Glass Fiber,30% Filler by Weight | | |
| Features | Flame Retardant | | |
| Uses | Compounding | | |
| Physical | Nominal Value | Unit | Test Method |
| Specific Gravity | 1.60 | g/cm³ | ASTM D792 |
| Molding Shrinkage - Flow | 0.20 to 0.40 | % | ASTM D955 |
| Mechanical | Nominal Value | Unit | Test Method |
| Tensile Strength | 127 | MPa | ASTM D638 |
| Tensile Elongation (Break) | 4.0 | % | ASTM D638 |
| Flexural Modulus | 9320 | MPa | ASTM D790 |
| Flexural Strength | 191 | MPa | ASTM D790 |
| Impact | Nominal Value | Unit | Test Method |
| Notched Izod Impact | 93 | J/m | ASTM D256 |
| Thermal | Nominal Value | Unit | Test Method |
| Heat Deflection Temperature | 205 | °C | ASTM D648 |
| Flammability | Nominal Value | | Test Method |
| Flame Rating | V-0 | | UL 94 |
| Injection | Nominal Value | Unit | |
| Drying Temperature | 120 | °C | |
| Drying Time | 4.0 | hr | |
| Processing (Melt) Temp | 230 to 270 | °C | |
| Mold Temperature | 65.0 | °C | |

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