

VITAMIDE® AR76GR6677

Polyamide 66

Jackdaw Polymers

Message:

VITAMIDE® AR76GR6677 is a Polyamide 66 (Nylon 66) product filled with 30% glass fiber. It is available in Europe, Latin America, or North America. Primary characteristic: flame rated.

General Information			
Filler / Reinforcement	Glass Fiber,30% Filler by Weight		
Appearance	Green		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.37	g/cm ³	ASTM D792, ISO 1183
Water Absorption			
24 hr	0.80	%	ASTM D570
23°C, 24 hr	0.80	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress			
Break	185	MPa	ISO 527-2
--	185	MPa	ASTM D638
Tensile Elongation (Break)	4.5	%	ASTM D638, ISO 527-2
Flexural Modulus	8200	MPa	ASTM D790, ISO 178
Flexural Strength	250	MPa	ASTM D790, ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	11	kJ/m ²	ISO 179
Charpy Unnotched Impact Strength	45	kJ/m ²	ISO 179
Notched Izod Impact Strength	11	kJ/m ²	ISO 180
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			
0.45 MPa, Unannealed	240	°C	ASTM D648, ISO 75-2/B
1.8 MPa, Unannealed	235	°C	ASTM D648, ISO 75-2/A
Melting Temperature	258	°C	ISO 1218, ASTM D2117
CLTE - Flow	2.5E-5	cm/cm/°C	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+15	ohms	ASTM D257, IEC 60093
Dielectric Strength	28	kV/mm	ASTM D149, IEC 60243-1
Comparative Tracking Index			
Solution A	600	V	IEC 60112
--	600	V	ASTM D3638
Flammability	Nominal Value	Unit	Test Method
Flame Rating	HB		UL 94

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