

RTP 281 AR 10 TFE 10

Polyamide 66

RTP Company

Message:

Warning: The status of this material is 'Commercial: Limited Issue'
The data for this material has not been recently verified.
Please contact RTP Company for current information prior to specifying this grade.

General Information			
Filler / Reinforcement	Aramid Fiber,10% Filler by Weight		
	Carbon Fiber,10% Filler by Weight		
Additive	PTFE Lubricant (10%)		
Features	Lubricated		
RoHS Compliance	Contact Manufacturer		
Appearance	Black		
	Natural Color		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.27	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.18 mm, Injection Molded)	0.30 to 0.40	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (Injection Molded)	8960	MPa	ASTM D638
Tensile Strength	124	MPa	ASTM D638
Tensile Elongation (Yield, Injection Molded)	3.5	%	ASTM D638
Flexural Modulus (Injection Molded)	7580	MPa	ASTM D790
Flexural Strength (Injection Molded)	186	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.18 mm, Injection Molded)	64	J/m	ASTM D256
Unnotched Izod Impact (3.18 mm)	480	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed, Injection Molded)	243	°C	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+3	ohms · cm	ASTM D257
Injection	Nominal Value	Unit	
Rear Temperature	274 to 293	°C	

Middle Temperature	274 to 293	°C
Front Temperature	274 to 293	°C
Mold Temperature	66.0 to 107	°C
Injection Pressure	69.0 to 124	MPa

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519
Phone: +86 13424755533
Email: sales@su-jiao.com
No. 215, Lianhe North Road, Fengxian District, Shanghai, China

