

# TITANPRO® SM840

Polypropylene Impact Copolymer

Lotte Chemical Titan (M) Sdn. Bhd.

## Message:

Polypropylene impact copolymer. Titanpro SM840 is an extra high flow material. The base resin meets the requirements of the U.S. Food and Drug Administration as specified in 21 CFR 177.1520(a)(3)(i) and (c)3.1a. The adjuvant meet their respective FDA regulations and 21 CFR 177.1520(b). In summary, this resin meets the FDA criteria covering safe use of polyolefin articles and component of articles intended for food contact use. TSCA Registry: CAS# 9010-79-1

### APPLICATIONS:

Automotive parts, appliances, housewares, washing machine tub, large flat trays, thin walled articles, flower pots, furniture.

### Characteristics:

Easy processability, permitting wider latitude in design, good toughness at low temperature. good surface finish and color, low molded in stresses and excellent heat stability.

### FABRICATION:

Equipment - ram or screw injection machines and techniques - standard processing.

General Information			
UL YellowCard	E166760-224898		
Features	Food Contact Acceptable		
	Good Colorability		
	Good Processability		
	Good Surface Finish		
	High Flow		
	Impact Copolymer		
Uses	Low Temperature Toughness		
	Appliance Components		
	Appliances		
	Automotive Applications		
	Furniture		
	Household Goods		
Agency Ratings	Thin-walled Parts		
	FDA 21 CFR 177.1520(a) 3 (i)		
	FDA 21 CFR 177.1520(b)		
Agency Ratings	FDA 21 CFR 177.1520(c) 3.1a		
	Processing Method		
	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	0.900	g/cm <sup>3</sup>	ASTM D1505
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	35	g/10 min	ASTM D1238
Water Absorption (24 hr)	0.020	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method

Rockwell Hardness (R-Scale)	80		ASTM D785
<b>Mechanical</b>	<b>Nominal Value</b>	<b>Unit</b>	<b>Test Method</b>
Tensile Strength (Yield)	27.5	MPa	ASTM D638
Tensile Elongation (Yield)	10	%	ASTM D638
Flexural Modulus	1320	MPa	ASTM D790B
<b>Impact</b>	<b>Nominal Value</b>	<b>Unit</b>	<b>Test Method</b>
Notched Izod Impact (23°C)	78	J/m	ASTM D256A
Instrumented Dart Impact (-29°C)	27.5	J	Internal Method
<b>Thermal</b>	<b>Nominal Value</b>	<b>Unit</b>	<b>Test Method</b>
Deflection Temperature Under Load (0.45 MPa, Unannealed)	90.0	°C	ASTM D648

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**Recommended distributors for this material**

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