

Andur 2-72 DP/Curene® 442

Polyurethane (Polyether, TDI)
Anderson Development Company

Message:

Andur 2-72DP is a polyether (PTMG) based liquid, toluene diisocyanate terminated prepolymer. An elastomer with a hardness of 72 Shore D is obtained when this prepolymer is cured with Curene 442 [4,4'-methylene-bis (orthochloroaniline)]. Elastomers of lower hardness can be obtained by reaction with various polyols and their combination with Curene 442 and other diamines, or by the use of plasticizers.

General Information			
Forms	Liquid		
Physical	Nominal Value	Unit	Test Method
Density	1.16	g/cm ³	ASTM D1505
Molding Shrinkage - Flow	1.1	%	ASTM D955
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D)	70		ASTM D2240
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress (100% Strain)	26.5	MPa	ASTM D412
Tensile Strength (Yield)	50.3	MPa	ASTM D412
Tensile Elongation (Break)	260	%	ASTM D412
Compression Set	36	%	ASTM D395B
Bayshore Resilience	58	%	ASTM D2632
Thermoset	Nominal Value	Unit	
Pot Life	2.8	min	
Demold Time (100°C)	15	min	
Post Cure Time (100°C)	16	hr	

Additional Information

Durometer Hardness, ASTM D2240, Shore D: 67 to 72Die C Tear, ASTM D1004: 700 pliAverage Split Tear, ASTM D1938: 240 pliStoichiometry Curative Level: 95%Mix Temperature:
Andur 2-72 DP: 180-212°F
Curene 442: 250°F

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China



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