

# SLOVAMID® 66 GF 15 TS

Polyamide 66

Plastcom

Message:

Chemically reinforced with 15% glass fibre, suitable for mouldings with high strength and toughness also at minus temperatures. Used in the automotive, engineering and electrical industry. With the increasing content of FG also the toughness, tensile and bending strength increase, the shrinkage decreases and the heat application increases up to 250°C. It achieves higher rates of tensile strength and modulus of elasticity also in conditioning state when compared with PA 6 GF. PA 66 GF50 achieves modulus 16000MPa - of the aluminium alloy rates. Application: hobby tools, covers of electrotools, electromotors, cooling screws of blowers, gear wheels, carrying parts in the automotive industry like eg. brake cables. Delivered in natural mode and in the full RAL colour scale.

General Information			
Filler / Reinforcement	Glass Fiber,15% Filler by Weight		
Features	Chemically Coupled		
	High Strength		
	Low Temperature Toughness		
	Ultra High Toughness		
Uses	Automotive Applications		
	Electrical/Electronic Applications		
	Engineering Parts		
	Gears		
Appearance	Colors Available		
	Natural Color		
Processing Method	Injection Molding		
Resin ID (ISO 1043)	PA 66		
Physical	Nominal Value	Unit	Test Method
Density	1.23	g/cm³	ISO 1183
Melt Mass-Flow Rate (MFR) (275°C/0.325 kg)	3.0	g/10 min	ISO 1133
Molding Shrinkage			STM 64 0808
Across Flow	1.2	%	
Flow	0.80	%	
Water Content	0.15	%	ISO 960
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	5500	MPa	ISO 527-2
Tensile Stress (Yield)	115	MPa	ISO 527-2
Tensile Strain (Yield)	3.0	%	ISO 527-2
Flexural Modulus	5000	MPa	ISO 178
Flexural Stress	170	MPa	ISO 178

Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179
-20°C	6.0	kJ/m <sup>2</sup>	
23°C	7.0	kJ/m <sup>2</sup>	
Charpy Unnotched Impact Strength			ISO 179
-20°C	35	kJ/m <sup>2</sup>	
23°C	40	kJ/m <sup>2</sup>	
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (0.45 MPa, Unannealed)	250	°C	ISO 75-2/B
Vicat Softening Temperature	250	°C	ISO 306/B
Melting Temperature (DSC)	260	°C	ISO 3146
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+14	ohms	IEC 60093
Volume Resistivity	1.0E+17	ohms·cm	IEC 60093
Electric Strength	40	kV/mm	IEC 60243-1
Comparative Tracking Index	400	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method
Flame Rating	HB		UL 94
Glow Wire Ignition Temperature	650	°C	IEC 60695-2-13
Injection	Nominal Value	Unit	
Drying Temperature	80.0	°C	
Drying Time	4.0	hr	
Processing (Melt) Temp	280 to 300	°C	
Mold Temperature	60.0 to 90.0	°C	
Injection Pressure	70.0 to 120	MPa	

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