Petrothene® LM600700

High Density Polyethylene

LyondellBasell Industries

Message:

Petrothene LM600700 resin exhibits very low taste and odor characteristics as well as good rigidity. Typical applications include water, milk and juice bottles.

General Information			
Features	Food Contact Acceptable		
	Low to No Odor		
	Low to No Taste		
	Medium Rigidity		
Uses	Bottles		
	Fruit Juice Bottles		
Agency Ratings	FDA 21 CFR 177.1520		
Forms	Pellets		
Processing Method	Blow Molding		
Physical	Nominal Value	Unit	Test Method
Density	0.960	g/cm³	ASTM D1505
Melt Mass-Flow Rate (MFR) (190°C/2.16			
kg)	0.80	g/10 min	ASTM D1238
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D)	69		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	31.7	MPa	ASTM D638
Tensile Elongation (Break)	> 400	%	ASTM D638
Flexural Modulus	1550	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Tensile Impact	64.1	J/cm	ASTM D1822
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (0.45 MPa, Unannealed)	82.0	°C	ASTM D648
Brittleness Temperature	< -76.0	°C	ASTM D746
Vicat Softening Temperature	129	°C	ASTM D1525

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