OxyVinyIs® 240

Polyvinyl Chloride Homopolymer

OxyVinyls, LP

Message:

OxyVinyls® 240 is a Polyvinyl Chloride Homopolymer (PVC Homopolymer) product. It can be processed by calendering, film extrusion, injection molding, or sheet extrusion and is available in Africa & Middle East, Asia Pacific, Europe, Latin America, or North America. Applications of OxyVinyls® 240 include film, food contact applications, hose/tubing, medical/healthcare and sheet.

Characteristics include:

High Purity

Homopolymer

General Information		
Features	Clean/High Purity	
	Homopolymer	
	Low Gel	
Uses	Film	
	Medical/Healthcare Applications	
	Non-specific Food Applications	
	Sheet	
	Tubing	
	Wire & Cable Applications	
Appearance	White	
Forms	Powder	
Processing Method	Calendering	
	Film Extrusion	
	Injection Molding	
	Sheet Extrusion	

Physical	Nominal Value	Unit	Test Method
Apparent Density	0.44 to 0.54	g/cm³	Internal Method
K-Value	68.0 to 70.0		
Color - CIELab b*-value	> 1.9		Internal Method
Contamination	< 15	number/kg	Internal Method
Gel Content - 4' mill results	< 20.0		Internal Method
Inherent Viscosity	1.0	dl/g	Internal Method
Particle Size			Malvern
% Retained on Pan	< 4.00	%	
% Retained on 200 mesh	< 18.0	%	
% Retained on 40 mesh	< 0.500	%	
% Retained on 60 mesh	< 2.50	%	

Relative Viscosity	2.32 to 2.41		
CAS Number	9002-86-2		
Flow Time	< 12.0	sec	Internal Method
Porosity	0.300 to 0.390	cm³/g	Internal Method
Powder Mix Time	4.2 to 5.8	min	Internal Method
Residual Monomer	< 4	ppm	Internal Method
Volatiles	< 0.30	%	Internal Method

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