Geon[™] Vinyl Flexible P502

Flexible Polyvinyl Chloride

PolyOne Corporation

Message:

Geon[™] Vinyl Flexible P502 is a Flexible Polyvinyl Chloride product. It can be processed by extrusion, injection molding, or profile extrusion and is available in Africa & Middle East, Asia Pacific, Europe, Latin America, or North America. Typical application: Coating Applications. Characteristics include: High Gloss UV Stabilized

General Information Additive UV Stabilizer Features **General Purpose High Gloss** UV Absorbing Uses **Coating Applications General Purpose** Forms Pellets **Processing Method** Extrusion Injection Molding **Profile Extrusion** Physical Nominal Value Unit Test Method Specific Gravity 1.27 g/cm³ ASTM D792 Hardness Nominal Value Unit Test Method Durometer Hardness ASTM D2240 Shore A, 15 sec 92 Shore D, 15 sec 47 Mechanical Nominal Value Unit Test Method Tensile Strength¹ (Break) 22.8 MPa ASTM D638 Tensile Elongation² (Break) 280 % ASTM D638 Thermal Nominal Value Unit Test Method °C -20.0 ASTM D746 **Brittleness Temperature** Nominal Value Unit Injection 196 to 207 °C Processing (Melt) Temp Extrusion Nominal Value Unit Melt Temperature 177 to 185 °C NOTE 1. Type IV, 510 mm/min

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