

Grilon® TSG-60/4 W

Polyamide 66/6 Copolymer

EMS-GRIVORY

Message:

Grilon® TSG-60/4 W is a Polyamide 66/6 Copolymer (Nylon 66/6) material filled with 60% glass fiber. It is available in Africa & Middle East, Asia Pacific, Europe, Latin America, or North America for injection molding.

Important attributes of Grilon® TSG-60/4 W are:

Flame Rated

RoHS Compliant

Plasticized

Typical applications include:

Automotive

Consumer Goods

Electrical/Electronic Applications

Engineering/Industrial Parts

Industrial Applications

General Information				
Filler / Reinforcement		Glass Fiber,60% Filler by Weight		
Additive		Plasticizer		
Features		Plasticized		
Uses		Automotive Applications		
		Consumer Applications		
		Electrical/Electronic Applications		
		Engineering Parts		
		Hydraulic Applications		
		Industrial Applications		
		Pneumatic Applications		
		Sporting Goods		
RoHS Compliance		RoHS Compliant		
Forms		Granules		
Processing Method		Injection Molding		
Physical	Dry	Conditioned	Unit	Test Method
Density	1.72	--	g/cm ³	ISO 1183
Molding Shrinkage				ISO 294-4
Across Flow	0.30	--	%	
Flow	0.10	--	%	
Water Absorption				ISO 62
Saturation, 23°C	5.0	--	%	
Equilibrium, 23°C, 50% RH	1.2	--	%	
Hardness	Dry	Conditioned	Unit	Test Method
Ball Indentation Hardness	317	198	MPa	ISO 2039-1

Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus	20000	13000	MPa	ISO 527-2
Tensile Stress (Break)	242	159	MPa	ISO 527-2
Tensile Strain (Break)	2.2	3.6	%	ISO 527-2
Impact	Dry	Conditioned	Unit	Test Method
Charpy Notched Impact Strength				ISO 179/1eA
-30°C	12	11	kJ/m²	
23°C	13	18	kJ/m²	
Charpy Unnotched Impact Strength				ISO 179/1eU
-30°C	86	76	kJ/m²	
23°C	86	91	kJ/m²	
Thermal	Dry	Conditioned	Unit	Test Method
Heat Deflection Temperature				
1.8 MPa, Unannealed	245	--	°C	ISO 75-2/A
8.0 MPa, Unannealed	210	--	°C	ISO 75-2/C
Continuous Use Temperature				Internal Method
-- ¹	130 to 150	--	°C	
-- ²	230	--	°C	
Melting Temperature ³	265	--	°C	ISO 11357-3
CLTE				ISO 11359-2
Flow	1.3E-5	--	cm/cm/°C	
Transverse	8.7E-5	--	cm/cm/°C	
Flammability	Dry	Conditioned		Test Method
Flammability Classification (0.800 mm)	HB	--		IEC 60695-11-10, -20
Additional Information	Dry	Conditioned		Test Method
ISO Type	PA 66+PA 6, MHR, 14-160 N, GF-60			ISO 1874
NOTE				
1.	Long Term			
2.	Short Term			
3.	10°C/min			

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