

Pebax® 7233 SP 01

Polyether Block Amide

Arkema

Message:

Polyether block amide Pebax® 7233 SP 01 is a thermoplastic elastomer made of flexible polyether and rigid polyamide. This SP grade has been developed to be heat and UV resistant.

General Information			
Features	Good UV Resistance		
	High Heat Resistance		
Uses	Fasteners		
	Footwear		
Processing Method	Extrusion		
	Injection Molding		
Multi-Point Data	Viscosity vs. Shear Rate (ISO 11403-2)		
Physical	Nominal Value	Unit	Test Method
Density	1.01	g/cm ³	ISO 1183
Molding Shrinkage ¹			Internal Method
Across Flow : 24 hr, 4.00 mm	1.5	%	
Flow : 24 hr, 4.00 mm	1.2	%	
Water Absorption			ISO 62
23°C, 24 hr	0.90	%	
Equilibrium, 23°C, 50% RH	0.70	%	
Hardness	Nominal Value	Unit	Test Method
Shore Hardness			ISO 868
Shore D	69		
Shore D, 15 sec	61		
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Break)	56.0	MPa	ISO 527-2
Tensile Strain (Break)	> 300	%	ISO 527-2
Flexural Modulus	510	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179
-30°C, Complete Break	10	kJ/m ²	
23°C, Complete Break	15	kJ/m ²	
Charpy Unnotched Impact Strength			ISO 179
-30°C	No Break		

23°C	No Break		
Thermal	Nominal Value	Unit	Test Method
Vicat Softening Temperature	164	°C	ISO 306
Melting Temperature	174	°C	ISO 11357-3
Injection	Nominal Value	Unit	
Drying Temperature	70.0 to 80.0	°C	
Drying Time	5.0 to 7.0	hr	
Processing (Melt) Temp	230 to 290	°C	
Mold Temperature	25.0 to 60.0	°C	
Extrusion	Nominal Value	Unit	
Drying Temperature	70.0 to 80.0	°C	
Drying Time	5.0 to 7.0	hr	
Melt Temperature	220 to 250	°C	
NOTE			
1.	Mold at 40°C		

The information and data on this page are provided by manufacturers and document providers. SHANGHAI SUSHENG assumes no legal liability. It is strongly recommended to verify all technical data with material suppliers before final material selection. All rights belong to the original authors. If any infringement occurs, please contact us immediately.

Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

