## WPP PP PPC4CF3.2-Black

## Polypropylene

Washington Penn Plastic Co. Inc.

## Message:

Properties shown below for this filled blend are typical for a 32% calcium filled polypropylene. This basic product satisfies many application needs. Special compounds are available.

| General Information                                    |  |                                |               |
|--|--|--------------------------------|---------------|
| Filler / Reinforcement                                 | Calcium carbonate filler, 32% filler by weight |                                |               |
| Additive   | heat stabilizer                                |                                |               |
| Features   | Medium liquidity                               |                                |               |
|  | Thermal Stability                              |                                |               |
| Uses   | Industrial application                         |                                |               |
|  | Consumer goods application field               |                                |               |
| Appearance   | Black  |                                |               |
|  | Available colors                               |                                |               |
| Forms  | Particle                                       |                                |               |
| Physical   | Nominal Value                                  | Unit                           | Test Method   |
| Specific Gravity                                       | 1.14   | g/cm³                          | ASTM D792     |
| Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)              | 10   | g/10 min                       | ASTM D1238    |
| Mechanical   | Nominal Value                                  | Unit                           | Test Method   |
| Tensile Strength <sup>1</sup> (Break)                  | 14.0   | MPa                            | ASTM D638     |
| Flexural Modulus <sup>2</sup>                          | 1200   | MPa                            | ASTM D790     |
| Impact   | Nominal Value                                  | Unit                           | Test Method   |
| Multi-Axial Instrumented Impact Energy                 |  |                                | ASTM D3763    |
| -15°C  | 20.0   | J                              | ASTM D3763    |
| 23°C   | 18.0   | J                              | ASTM D3763    |
| Additional Information                                 |  |                                |               |
| Tested at 23 $\pm$ 2°C (73.4 $\pm$ 3.6°F) and 50 $\pm$ | 5% relative humidity unless otherwise          | noted.Filler Content, In-house | #1003-02: 32% |
| NOTE   |  |                                |               |
| 1.   | 50 mm/min                                      |                                |               |
| 2.   | 1.3 mm/min                                     |                                |               |

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