

RTP 2200 LF TFE 5

Polyetheretherketone

RTP Company

Message:

PTFE Lubricated - Low Flow

General Information			
Additive	PTFE lubricant (5%)		
Features	Low liquidity		
	Lubrication		
RoHS Compliance	Contact manufacturer		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.32	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	1.2	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.15	%	ASTM D570
Moisture Content	0.10	%	
Primary Additive	5.0	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	3790	MPa	ASTM D638
Tensile Strength	94.5	MPa	ASTM D638
Tensile Elongation (Yield)	20	%	ASTM D638
Flexural Modulus	3790	MPa	ASTM D790
Flexural Strength	145	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	110	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	2100	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	160	°C	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Dielectric Strength ¹ (in Oil)	16	kV/mm	ASTM D149
Dielectric Constant (1 MHz)	3.45		ASTM D150
Dissipation Factor (1 MHz)	4.0E-3		ASTM D150
Arc Resistance	40.0	sec	ASTM D495
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.50 mm, ** Values per RTP Company testing.)	V-0		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	149	°C	

Drying Time	3.0	hr
Dew Point	-28.9	°C
Processing (Melt) Temp	349 - 399	°C
Mold Temperature	163 - 218	°C
Injection Pressure	82.7 - 124	MPa

Injection instructions

Desiccant Type Dryer Required.

NOTE

1. Method A (short time)

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

