# MARPOL® LL6F 804

## Linear Low Density Polyethylene

Marco Polo International, Inc.

#### Message:

Description: MARPOL® LLHF 804 is a hexene medium density polyethylene cast film resin designed for applications requiring high strength and stiffness. Films produced with this resin demonstrate good tensile and puncture resistance properties.

**Recommended Applications** 

Agricultural film, cast film, overwrap film, and diaper backsheets

| General Information                   |                           |          |                           |
|---------------------------------------|---------------------------|----------|---------------------------|
| Features                              | Hexene Comonomer          |          |                           |
|                                       | High Stiffness            |          |                           |
|                                       | High Strength             |          |                           |
|                                       | High Tensile Strength     |          |                           |
|                                       | Puncture Resistant        |          |                           |
|                                       |                           |          |                           |
| Uses                                  | Agricultural Applications |          |                           |
|                                       | Cast Film                 |          |                           |
|                                       | Film                      |          |                           |
|                                       | Sanitary Products         |          |                           |
|                                       |                           |          |                           |
| Processing Method                     | Cast Film                 |          |                           |
| Physical                              | Nominal Value             | Unit     | Test Method               |
| Density                               | 0.942                     | g/cm³    | ASTM D1505                |
| Melt Mass-Flow Rate (MFR) (190°C/2.16 |                           |          |                           |
| kg)                                   | 4.3                       | g/10 min | ASTM D1238                |
| Films                                 | Nominal Value             | Unit     | Test Method               |
| Secant Modulus                        |                           |          | ASTM D882                 |
| 1% Secant, MD                         | 379                       | MPa      |                           |
| 1% Secant, TD                         | 427                       | МРа      |                           |
| Tensile Strength                      |                           |          | ASTM D882                 |
| MD : Yield                            | 16.5                      | MPa      |                           |
| TD : Yield                            | 17.2                      | MPa      |                           |
| MD : Break                            | 50.3                      | MPa      |                           |
| TD : Break                            | 34.5                      | MPa      |                           |
| Tensile Elongation                    |                           |          | ASTM D882                 |
|                                       |                           |          |                           |
| MD : Break                            | 590                       | %        |                           |
|                                       | 590<br>830                | %        |                           |
| MD : Break                            |                           |          | ASTM D1709A               |
| MD : Break TD : Break                 | 830                       | %        | ASTM D1709A<br>ASTM D1922 |

| TD          | 170           | g    |             |  |
|-------------|---------------|------|-------------|--|
| Optical     | Nominal Value | Unit | Test Method |  |
| Gloss (45°) | 82            |      | ASTM D2457  |  |
| Haze        | 3.4           | %    | ASTM D1003  |  |

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## Recommended distributors for this material

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