

DURANEX® 601SA

Acrylonitrile Butadiene Styrene + PBT

Polyplastics Co., Ltd.

Message:

Low Warpage, SA Series, for ODD and OA chassis, Mineral reinforced, Low gravity, Low wear

General Information			
UL YellowCard	E213445-228969		
Filler / Reinforcement	Talc filler, 20% filler by weight		
Features	Low density		
	Low warpage		
	Good wear resistance		
UL File Number	E213445		
Forms	Particle		
Processing Method	Injection molding		
Part Marking Code (ISO 11469)	>PBT+ABS-TD20		
Physical	Nominal Value	Unit	Test Method
Density	1.34	g/cm ³	ISO 1183
Water Absorption (23°C, 24 hr)	0.20	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress	45.0	MPa	ISO 527-2
Tensile Strain (Break)	6.0	%	ISO 527-2
Flexural Modulus	4600	MPa	ISO 178
Flexural Stress	84.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	3.1	kJ/m ²	ISO 179/1eA
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	105	°C	ISO 75-2/A
Linear thermal expansion coefficient			Internal method
Flow: 23 to 55°C	8.0E-5	cm/cm/°C	Internal method
Lateral: 23 to 55°C	8.0E-5	cm/cm/°C	Internal method
Flammability	Nominal Value		Test Method
Flame Rating	HB		UL 94
Additional Information	Nominal Value		
Color Number	ED3002/EF2001		
Injection	Nominal Value	Unit	
Drying Temperature	120 - 140	°C	
Drying Time	3.0 - 5.0	hr	

Processing (Melt) Temp	250 - 270	°C
Mold Temperature	40.0 - 80.0	°C
Holding Pressure	60.0 - 100	MPa
Screw Speed	100 - 150	rpm

Injection instructions

Cooling Time: Plasticization time + alpha or time without sticking in mold

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

