

PermaStat® 300

Polycarbonate

RTP Company

Message:

ESD Protection - Permanently Anti-static - UL94 HB

General Information			
UL YellowCard	E84658-251430		
Features	Electrostatic discharge protection Antistatic property		
RoHS Compliance	Contact manufacturer		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.19	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	0.60 - 0.90	%	ASTM D955
Moisture Content	0.020	%	
Static Decay ¹		sec	FTMS 101C 4046.1
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	1650	MPa	ASTM D638
Tensile Strength	44.8	MPa	ASTM D638
Tensile Elongation (Yield)	> 10	%	ASTM D638
Flexural Modulus	1790	MPa	ASTM D790
Flexural Strength	62.1	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	640	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	No Break		ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, not annealed	110	°C	ASTM D648
1.8 MPa, not annealed	104	°C	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+10 - 1.0E+12	ohms	ASTM D257
Volume Resistivity	1.0E+8 - 1.0E+11	ohms · cm	ASTM D257
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.50 mm)	HB		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	121	°C	
Drying Time	4.0	hr	
Dew Point	-28.9	°C	

Processing (Melt) Temp	221 - 243	°C
Mold Temperature	65.6 - 121	°C
Injection Pressure	41.4 - 68.9	MPa

Injection instructions

Do not exceed 520 °F (270 °C) melt temperature.Desiccant Type Dryer Required.

NOTE

1. MIL-PRF-81705D, 5kV to 50 V, 12% RH

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