

# SureSpec IP-020NB

Polypropylene Impact Copolymer

Genesis Polymers

Message:

IP-020NB is a nucleated Polypropylene blow molding no break certified prime resin developed for Extra High Izod Impact containers produced by Thermoforming, Extrusion-Blow or Injection-Blow molding equipment. IP-020NB has high melt strength offering optimized melt stability for consistent, easy processability, and Very Good Low Temperature Drop Impact resistance. IP-020NB complies with FDA regulation 21CFR 177.1520 (a)(3)(i) (c)3.1+3.2, and most international regulations concerning Polypropylene use in contact with food.

| General Information                       |                                   |                   |             |
|---|-----------------------------------|-------------------|-------------|
| Additive                                  | Nucleating Agent                  |                   |             |
| Features                                  | Food Contact Acceptable           |                   |             |
|   | Good Melt Strength                |                   |             |
|   | Good Processability               |                   |             |
|   | Impact Copolymer                  |                   |             |
|   | Low Temperature Impact Resistance |                   |             |
|   | Nucleated                         |                   |             |
|   | Ultra High Impact Resistance      |                   |             |
| Uses                                      | Containers                        |                   |             |
| Agency Ratings                            | FDA 21 CFR 177.1520(a) 3 (i)      |                   |             |
|   | FDA 21 CFR 177.1520(c) 3.1        |                   |             |
|   | FDA 21 CFR 177.1520(c) 3.2        |                   |             |
| Forms                                     | Pellets                           |                   |             |
| Processing Method                         | Extrusion Blow Molding            |                   |             |
|   | Injection Blow Molding            |                   |             |
|   | Thermoforming                     |                   |             |
| Physical                                  | Nominal Value                     | Unit              | Test Method |
| Density                                   | 0.902                             | g/cm <sup>3</sup> | ASTM D1505  |
| Melt Mass-Flow Rate (MFR) (230°C/2.16 kg) | 2.0                               | g/10 min          | ASTM D1238  |
| Hardness                                  | Nominal Value                     | Unit              | Test Method |
| Rockwell Hardness (R-Scale)               | 82                                |                   | ASTM D785   |
| Mechanical                                | Nominal Value                     | Unit              | Test Method |
| Tensile Strength <sup>1</sup> (Yield)     | 29.6                              | MPa               | ASTM D638   |
| Tensile Elongation <sup>2</sup> (Yield)   | 9.0                               | %                 | ASTM D638   |
| Flexural Modulus - 1% Secant <sup>3</sup> | 1240                              | MPa               | ASTM D790   |
| Impact                                    | Nominal Value                     | Unit              | Test Method |
| Notched Izod Impact                       | No Break                          |                   | ASTM D256   |

| Thermal  | Nominal Value | Unit | Test Method |
|--|---------------|------|-------------|
| Deflection Temperature Under Load (0.45 MPa, Unannealed) | 88.0          | °C   | ASTM D648   |
| NOTE   |               |      |             |
| 1.   | 50 mm/min     |      |             |
| 2.   | 50 mm/min     |      |             |
| 3.   | 1.3 mm/min    |      |             |

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