

POLYshine PBT D204 GF30 FR

Polybutylene Terephthalate

Polykemi AB

Message:

Glass fibre-reinforced Flame retarded

General Information			
Filler / Reinforcement	Glass Fiber,30% Filler by Weight		
Additive	Flame Retardant		
Features	Flame Retardant		
Physical	Nominal Value	Unit	Test Method
Density	1.70	g/cm ³	ISO 1183
Molding Shrinkage			ISO 294-4
Across Flow	1.2	%	
Flow	0.30	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress	145	MPa	ISO 527-2
Tensile Strain (Break)	1.8	%	ISO 527-2
Flexural Modulus (23°C)	9000	MPa	ISO 178
Flexural Stress	185	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179
-20°C	3.0	kJ/m ²	
23°C	3.0	kJ/m ²	
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature ¹			
0.45 MPa, Unannealed	220	°C	ISO 75-2/B
1.8 MPa, Unannealed	210	°C	ISO 75-2/A
Vicat Softening Temperature	210	°C	ISO 306/B50
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.00 mm)	V-0		UL 94
Glow Wire Ignition Temperature (2.00 mm)	960	°C	IEC 60695-2-13
NOTE			
1.	120°C/hr		

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

