

# TRIMMA® SD6320

Polymethyl Methacrylate Acrylic  
Samyang Corporation

Message:

TRIMMA® SD6320 is a Polymethyl Methacrylate Acrylic product. It is available in Asia Pacific, Europe, or North America. Primary characteristic: flame rated.

General Information			
Forms	Pellets		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.10	g/cm³	ASTM D792
Melt Mass-Flow Rate (MFR) (220°C/10.0 kg)	15	g/10 min	ASTM D1238
Molding Shrinkage - Flow	0.50 to 0.70	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.020	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	44.1	MPa	ASTM D638
Tensile Elongation (Break)	15	%	ASTM D638
Flexural Modulus	1620	MPa	ASTM D790
Flexural Strength (Yield)	49.0	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 3.18 mm)	150	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	78.0	°C	ASTM D648
Flammability	Nominal Value	Test Method	
Flame Rating	HB	UL 94	

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