

INNOPOL® PP CS 1-5120 LH

Polypropylene Homopolymer

Inno-Comp Ltd.

Message:

INNOPOL® CS 1-5120 BLH is a 20 % talc-filled polypropylene homopolymer compound /PP-H TD20 (ISO 1043)/.

INNOPOL® CS 1-5120 BLH is recommended especially for producing products, where high stiffness and long term heat stability are required.

General Information			
Filler / Reinforcement	Talc filler, 20% filler by weight		
Features	Rigidity, high		
	Homopolymer		
	Good heat aging resistance		
Appearance	Available colors		
	Natural color		
Forms	Particle		
Processing Method	Injection molding		
Resin ID (ISO 1043)	PP-H TD20		
Physical	Nominal Value	Unit	Test Method
Density (23°C)	1.04	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/5.0 kg)	12	g/10 min	ISO 1133
Melt Volume-Flow Rate (MVR) (230°C/5.0 kg)	12.5	cm ³ /10min	ISO 1133
Ash Content (600°C)	20	%	ISO 3451-1
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2500	MPa	ISO 527-2/1
Tensile Stress (Yield)	31.0	MPa	ISO 527-2/50
Tensile Strain (Yield)	5.5	%	ISO 527-2/50
Nominal Tensile Strain at Break	35	%	ISO 527-2
Flexural Modulus ¹	2600	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-30°C	1.9	kJ/m ²	ISO 179/1eA
23°C	4.5	kJ/m ²	ISO 179/1eA
Charpy Unnotched Impact Strength			ISO 179/1eU
-30°C	19	kJ/m ²	ISO 179/1eU
23°C	65	kJ/m ²	ISO 179/1eU
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, not annealed	112	°C	ISO 75-2/B

1.8 MPa, not annealed	65.0	°C	ISO 75-2/A
Vicat Softening Temperature			
--	153	°C	ISO 306/A120
--	93.0	°C	ISO 306/B120
Flammability	Nominal Value		Test Method
Flame Rating (1.60 mm)	HB		FMVSS 302
Injection	Nominal Value	Unit	
Drying Temperature	80.0	°C	
Drying Time	2.0	hr	
Suggested Max Moisture	0.070	%	
Rear Temperature	190 - 250	°C	
Middle Temperature	190 - 250	°C	
Front Temperature	190 - 250	°C	
Processing (Melt) Temp	230 - 260	°C	
Mold Temperature	10.0 - 50.0	°C	
Injection Rate	Slow-Moderate		
Injection instructions			
Hold pressure: 50 to 100 % of actual injection pressure			
NOTE			
1.	2.0 mm/min		

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