

Salflex 620TC

Polypropylene Copolymer

Salflex Polymers Ltd.

Message:

Salflex 620TC is a polypropylene copolymer (PP Copoly) product, which contains 20% talc filler. It can be processed by blow molding or extrusion and is available in North America. The application fields of Salflex 620TC include automobile industry, electrical appliances and consumer goods. The main characteristics are: impact resistance.

General Information	
Filler / Reinforcement	Talc filler, 20% filler by weight
Features	Medium impact resistance
Uses	Home appliance components
	Application in Automobile Field
	Toys
Forms	Particle
Processing Method	Blow molding
	Extrusion

Physical	Nominal Value	Unit	Test Method
Density	1.04	g/cm ³	ISO 1183/A
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	1.1	g/10 min	ISO 1133
Molding Shrinkage	1.0 - 1.1	%	ISO 294-4
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Yield)	22.0	MPa	ISO 527-2
Tensile Strain (Break)	15	%	ISO 527-2
Flexural Modulus	1880	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	38	kJ/m ²	ISO 180/1A
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (0.45 MPa, Unannealed)	60.0	°C	ISO 75-2/B

Additional Information		
Ash Content, ISO 3451/1A: 20%		
Extrusion	Nominal Value	Unit
Drying Temperature	70.0 - 90.0	°C
Drying Time	2.0 - 4.0	hr
Cylinder Zone 1 Temp.	185 - 215	°C
Cylinder Zone 2 Temp.	185 - 225	°C
Cylinder Zone 3 Temp.	185 - 225	°C

Cylinder Zone 4 Temp.	185 - 225	°C
Melt Temperature	195 - 235	°C
Die Temperature	185 - 230	°C

Extrusion instructions

Blow Molding Mold Temperature: 50 to 80°C

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