

Resiten® 611

Phenolic

ITEN INDUSTRIES

Message:

Phenolic materials were first used as insulation in the electrical industry with the invention of Bakelite about one hundred years ago. Since that time, the chemistry, additives and processing have been highly refined. Today, Phenolic materials are found in all facets of our daily lives. They insulate our electric light bulbs and beautify the counter tops in our kitchens. Handles on our pots and pans withstand high temperatures. Massive mounting bases support high voltage switching equipment.

Iten Industries processes Phenolic resin into a wide range of laminates that find their way into market areas from high voltage electrical, low voltage electrical to laser engraved signage. The laminate sheets are processed by the compression molding method. A wide range of reinforcing substrates is used. A full spectrum of sizes and thicknesses is available.

PRODUCTS: ANSI / NEMA

PAPER PHENOLIC: X(P) / XX(P) / XXX(P) / XPC

CANVAS PHENOLIC: C / CE

LINEN PHENOLIC: L / LE

GLASS PHENOLIC: G3

General Information			
Features	Good Electrical Properties		
Uses	Laminates		
	Sheet		
Agency Ratings	EC 1907/2006 (REACH)		
RoHS Compliance	RoHS Compliant		
Appearance	Colors Available		
Forms	Sheet		
Processing Method	Compression Molding		
Mechanical	Nominal Value	Unit	Test Method
Flexural Strength			
-- ¹	172	MPa	
-- ²	254	MPa	
Compressive Strength			
-- ³	99.3	MPa	
-- ⁴	123	MPa	
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact ⁵			
Across Flow	21	J/m	ASTM D256
Flow	130	J/m	
Electrical	Nominal Value	Unit	Test Method
Dielectric Strength	13	kV/mm	ASTM D149
Relative Permittivity			ASTM D150
1 MHz ⁶	5.07		
1 MHz ⁷	5.06		
Dissipation Factor			ASTM D150

1 MHz ⁸	0.056	
1 MHz ⁹	0.055	
Arc Resistance		ASTM D495
-- ¹⁰	117	sec
-- ¹¹	112	sec
Dielectric Breakdown		ASTM D149
-- ¹²	75000	V
-- ¹³	> 80000	V

NOTE		
1.	Across Flow, Condition A	
2.	Flow, Condition A	
3.	Across Flow, Condition A	
4.	Flow, Condition A	
5.	E48/50	
6.	D24/23	
7.	Condition A	
8.	D24/23	
9.	Condition A	
10.	D48/50	
11.	Condition A	
12.	D48/50	
13.	Condition A	

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China



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