Geon™ Vinyl Flexible R351AE

Flexible Polyvinyl Chloride

PolyOne Corporation

Message:

Geon™ Vinyl Flexible R351AE is a Flexible Polyvinyl Chloride product. It can be processed by extrusion, injection molding, or profile extrusion and is available in Africa & Middle East, Asia Pacific, Europe, Latin America, or North America. Applications of Geon™ Vinyl Flexible R351AE include construction applications and furniture. Primary characteristic: low temperature resistant.

General Information				
Features	General Purpose			
	Low Temperature Resistant			
	Medium Gloss			
Uses	Construction Applications			
	Flooring			
	Furniture			
	General Purpose			
	Profiles			
Forms	Pellets			
Processing Method	Extrusion			
	Injection Molding			
	Profile Extrusion			
Physical	Nominal Value	Unit	Test Method	
Specific Gravity	1.35	g/cm³	ASTM D792	
Hardness	Nominal Value	Unit	Test Method	
Durometer Hardness (Shore A, 15 sec)	88		ASTM D2240	
Mechanical	Nominal Value	Unit	Test Method	
Tensile Strength ¹			ASTM D638	
Break	20.0	MPa		
100% Strain	15.9	MPa		
Tensile Elongation ² (Break)	280	%	ASTM D638	
Elastomers	Nominal Value	Unit	Test Method	
Tear Strength ³	101	kN/m	ASTM D624	
Thermal	Nominal Value	Unit	Test Method	
Brittleness Temperature	-25.0	°C	ASTM D746	
Injection	Nominal Value	Unit		
Processing (Melt) Temp	193 to 204	°C		
Extrusion	Nominal Value	Unit		
Melt Temperature	171 to 179	°C		

NOTE		
1.	Type IV, 510 mm/min	
2.	Type IV, 510 mm/min	
3.	Die C, 510 mm/min	

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