

MARCOBLEND AU 7200

Polycarbonate + ABS

POLY GIN

Message:

MARCOBLEND AU 7200 is an ignition resistant and glass fiber reinforced polycarbonate ABS resin. The resin is Halogen free and compliance with TCO and RoHS certification. The unique characters include superior processability, good stiffness, and excellent dimension stability and suitable for use in TFT LCD frame and internal structure parts.

General Information			
Filler / Reinforcement	Glass Fiber,20% Filler by Weight		
Additive	Flame Retardant		
Features	Flame Retardant		
	Good Dimensional Stability		
	Good Processability		
	Good Stiffness		
	Halogen Free		
RoHS Compliance	RoHS Compliant		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.31	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (300°C/1.2 kg)	14	g/10 min	ASTM D1238
Molding Shrinkage - Flow	0.10 to 0.30	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	87.0	MPa	ASTM D638
Flexural Modulus	5990	MPa	ASTM D790
Flexural Strength	134	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	120	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	120	°C	ASTM D648
CLTE			ASTM D696
Flow	3.5E-5	cm/cm/°C	
Transverse	6.5E-5	cm/cm/°C	
Flammability	Nominal Value	Test Method	
Flame Rating	V-0	UL 94	
Injection	Nominal Value	Unit	
Drying Temperature	80.0 to 90.0	°C	
Drying Time	3.0 to 4.0	hr	
Rear Temperature	240 to 275	°C	

Middle Temperature	240 to 275	°C
Front Temperature	240 to 275	°C
Nozzle Temperature	245 to 275	°C
Mold Temperature	60.0 to 80.0	°C

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