ALCOM® PP 620/9 MRX80

Polypropylene Random Copolymer

ALBIS PLASTIC GmbH

Message:

ALCOM® PP 620/9 MRX80 is a Polypropylene Random Copolymer (PP Random Copolymer) product filled with filler. It can be processed by injection molding and is available in Asia Pacific, Europe, or North America. Applications of ALCOM® PP 620/9 MRX80 include construction applications, furniture and sporting goods.

Characteristics include:

REACH Compliant

RoHS Compliant

Copolymer

General Information			
Filler / Reinforcement	Filler		
Features	Copolymer		
	High Density		
Uses	Construction Applications		
	Furniture		
	Sporting Goods		
Agency Ratings	EC 1907/2006 (REACH)		
RoHS Compliance	RoHS Compliant		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	2.60	g/cm³	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/21.6			
kg)	4.0	g/10 min	ISO 1133
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	3200	MPa	ISO 527-2
Tensile Stress (Break)	10.0	MPa	ISO 527-2
Tensile Strain (Break)	2.5	%	ISO 527-2
Flexural Modulus	4500	МРа	ISO 178
Flexural Stress	20.0	МРа	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	4.0	kJ/m²	ISO 179/1eA
Charpy Unnotched Impact Strength	10	kJ/m²	ISO 179/1eU
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	87.0	°C	ISO 75-2/A
		°C	
Vicat Softening Temperature	Naminal Value		ISO 306/B50
Injection	Nominal Value	Unit	

Circulation Dryer	60.0 to 90.0	°C	
Desiccant Dryer	60.0 to 90.0	°C	
Drying Time			
Circulation Dryer	2.0 to 4.0	hr	
Desiccant Dryer	2.0 to 4.0	hr	
Processing (Melt) Temp	200 to 270	°C	
Mold Temperature	20.0 to 90.0	°C	

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