

Durepol® PBT A3 G20 NTLA010 BT308

Polybutylene Terephthalate

Petropol Industry and Trade of Polymers LTDA

Message:

Polyester PBT reinforced with 20% fiberglass, excellent mechanical and thermal properties.

General Information			
Filler / Reinforcement	Glass Fiber,20% Filler by Weight		
Resin ID (ISO 1043)	>PBT GF20<		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.45	g/cm ³	ASTM D792
Molding Shrinkage - Flow	0.40 to 1.0	%	ASTM D955
Water Absorption (Equilibrium)	0.30	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	117	MPa	ASTM D638
Tensile Elongation (Break)	3.3	%	ASTM D638
Flexural Modulus	7480	MPa	ASTM D790
Flexural Strength	140	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	69	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (0.45 MPa, Unannealed)	204	°C	ASTM D648
Vicat Softening Temperature	212	°C	ASTM D1525
Melting Temperature	220 to 230	°C	ASTM D2117
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+16	ohms	ASTM D257
Dielectric Strength	17	kV/mm	ASTM D149
Dissipation Factor (1 kHz)	2.0E-3		IEC 60250
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.50 mm)	HB		UL 94
Glow Wire Ignition Temperature (3.00 mm)	750	°C	IEC 60695-2-13
Injection	Nominal Value	Unit	
Drying Temperature	120	°C	
Drying Time	6.0	hr	
Suggested Max Moisture	0.020	%	
Processing (Melt) Temp	240 to 260	°C	
Mold Temperature	30.0 to 130	°C	

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