

KumhoSunny PC/ABS HAC8230

Polycarbonate + ABS

Shanghai KumhoSunny Plastics Co., Ltd.

Message:

HAC8230 is a super high flow PC/ABS resin.PC/ABSHAC8260 has been widely used in Electrical and Household appliance.

General Information			
Features	High Flow		
Uses	Electrical/Electronic Applications		
	Household Goods		
	Optical Applications		
	Thin-walled Parts		
UL File Number	E254819		
	E65424		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity			
--	1.08	g/cm ³	ASTM D792
--	1.10	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/10.0 kg)	25	g/10 min	ASTM D1238
Molding Shrinkage			
Flow	0.50 to 0.70	%	ASTM D955
--	0.50 to 0.70	%	ISO 294-4
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	48.0	MPa	ASTM D638, ISO 527-2/50
Tensile Elongation (Break)	80	%	ASTM D638
Flexural Modulus			
--	2000	MPa	ASTM D790
-- ¹	1800	MPa	ISO 178
Flexural Strength			
--	60.0	MPa	ASTM D790
-- ²	58.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength ³			ISO 179
-30°C	30	kJ/m ²	
23°C	50	kJ/m ²	

Charpy Unnotched Impact Strength ⁴ (23°C)	No Break		ISO 179
Notched Izod Impact			
3.20 mm	600	J/m	ASTM D256
23°C ⁵	45	kJ/m ²	ISO 180
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	90.0	°C	ASTM D648, ISO 75-2/A
Vicat Softening Temperature			
--	101	°C	ASTM D1525 ⁶
--	100	°C	ISO 306/B50
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	> 1.0E+15	ohms	IEC 60093
Volume Resistivity	> 1.0E+15	ohms·cm	IEC 60093
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.60 mm)	HB		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	85.0 to 95.0	°C	
Drying Time	4.0 to 6.0	hr	
Suggested Max Moisture	< 0.020	%	
Rear Temperature	200 to 230	°C	
Middle Temperature	220 to 240	°C	
Front Temperature	235 to 255	°C	
Nozzle Temperature	235 to 245	°C	
Processing (Melt) Temp	230 to 250	°C	
Mold Temperature	50.0 to 80.0	°C	
Back Pressure	0.300 to 1.00	MPa	
Screw Speed	30 to 70	rpm	
NOTE			
1.	2.0 mm/min		
2.	2.0 mm/min		
3.	4J		
4.	4J		
5.	5.5J		
6.	Rate B (120°C/h)		

The information and data on this page are provided by manufacturers and document providers. SHANGHAI SUSHENG assumes no legal liability. It is strongly recommended to verify all technical data with material suppliers before final material selection. All rights belong to the original authors. If any infringement occurs, please contact us immediately.

Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

