

RTP 1007 SI 2 HB

Polybutylene Terephthalate

RTP Company

Message:

Glass Fiber - Silicone Lubricated - UL94 HB

General Information			
UL YellowCard	E84658-251413		
Filler / Reinforcement	Glass fiber reinforced material, 40% filler by weight		
Additive	Silicone lubricant (2%)		
RoHS Compliance	Contact manufacturer		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.58	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	0.15 - 0.30	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.080	%	ASTM D570
Moisture Content	0.030	%	
Primary Additive	40	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	13100	MPa	ASTM D638
Tensile Strength	117	MPa	ASTM D638
Tensile Elongation (Yield)	1.0 - 2.0	%	ASTM D638
Flexural Modulus	12100	MPa	ASTM D790
Flexural Strength	193	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	110	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	750	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, not annealed	216	°C	ASTM D648
1.8 MPa, not annealed	213	°C	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	> 1.0E+16	ohms · cm	ASTM D257
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.50 mm)	HB		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	121	°C	
Drying Time	4.0	hr	
Dew Point	-28.9	°C	
Processing (Melt) Temp	238 - 271	°C	

Mold Temperature	79.4 - 107	°C
Injection Pressure	68.9 - 103	MPa
Injection instructions		

Desiccant Type Dryer Required.

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Recommended distributors for this material

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