

RTP 1500-55D TFE 10

Thermoplastic Elastomer, Ether-Ester

RTP Company

Message:

PTFE Lubricated

General Information			
Additive	PTFE lubricant (10%)		
Features	Lubrication		
RoHS Compliance	Contact manufacturer		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.26	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	1.0 - 2.5	%	ASTM D955
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D)	55		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	34.5	MPa	ASTM D638
Tensile Elongation (Yield)	> 400	%	ASTM D638
Flexural Modulus	689	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	No Break		ASTM D256
Unnotched Izod Impact (3.20 mm)	No Break		ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	48.9	°C	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	< 1.0E+15	ohms	ASTM D257
Volume Resistivity	< 1.0E+10	ohms · cm	ASTM D257
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.50 mm, ** Values per RTP Company testing.)	HB		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	93.3	°C	
Drying Time	2.0 - 4.0	hr	
Processing (Melt) Temp	210 - 238	°C	
Mold Temperature	21.1 - 48.9	°C	
Injection Pressure	68.9 - 103	MPa	
Injection instructions			
Desiccant Type Dryer Required.			

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