TIPOLEN® FA 244-51

Low Density Polyethylene

MOL Petrochemicals Co. Ltd.

Message:

TIPOLEN FA 244-51 is a film grade of low density polyethylene. It contains 1% n-butyl-acrylate. It has good molten stability and excellent processability. The films made of this grade have excellent mechanical and optical properties.

TIPOLEN FA 244-51 is intended for manufacturing of heavy duty bags, agricultural films, silage films, shrink films, carrier bags, packaging films, household films, films for laminating in thickness 0.07-0.16 mm, blow moulded products, bottles.

TIPOLEN FA 244-51 is suitable for food contact and for manufacturing of pharmaceutical packing products. The product complies with Food Contact and Pharmaceutical Regulations.

General Information						
Features	Food Contact Acceptable					
	Good Processability					
	High Melt Stability	High Melt Stability				
	Opticals					
	Recyclable Material					
Uses	Agricultural Applications					
	Bags					
	Blow Molding Application	Blow Molding Applications				
	Bottles					
	Film					
	Heavy-duty Bags					
	Household Goods	Household Goods				
	Laminates	Laminates				
	Packaging					
	Shrink Wrap					
Forms	Pellets					
Processing Method	Blown Film					
Physical	Nominal Value	Unit	Test Method			
Density	0.920	g/cm³	ISO 1183			
Melt Mass-Flow Rate (MFR) (190°C/2						
kg)	0.28	g/10 min	ISO 1133			
n-Butyl Acrylate Content	1.0	wt%				
Films	Nominal Value	Unit	Test Method			
Film Thickness - Tested	70	μm				
Tensile Strength			ISO 527-3			
MD : 70 µm, Blown Film	22.0	MPa				
TD : 70 μm, Blown Film	23.0	MPa				
Tensile Elongation			ISO 527-3			

MD : Break, 70 µm, Blown Film	300	%	
TD : Break, 70 µm, Blown Film	550	%	
Dart Drop Impact (70 µm, Blown Film)	300	g	ISO 7765-1
Optical	Nominal Value	Unit	Test Method
Haze (70.0 µm, Blown Film)	14	%	ISO 14782
Extrusion	Nominal Value	Unit	
Melt Temperature	170 to 190	°C	

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