# Spartech Polycom PE4325

## High Density (HMW) Polyethylene

### Spartech Polycom

#### Message:

Spartech Polycom PE4325 is a high density (HMW) polyethylene product, which contains 25% mica filler. It can be processed by blow molding, sheet extrusion molding or thermoforming, and is available in North America. Typical application areas are: automotive industry. Features include: high molecular weight Good dimensional stability Good stiffness Impact resistance

General Information					
Filler / Reinforcement	Mica filler, 25% filler by weight				
Features	Good dimensional stability				
	Rigid, good				
	High molecular weight				
	Impact resistance, good				
Uses	Application in Automobile Field				
Forms	Particle				
Processing Method	Blow molding				
	Sheet extrusion molding				
	Thermoforming				
Physical	Nominal Value	Unit	Test Method		
Specific Gravity	1.15	g/cm³	ASTM D792		
Molding Shrinkage - Flow (3.18 mm)	1.3	%	ASTM D955		
Mechanical	Nominal Value	Unit	Test Method		
Tensile Strength (Yield)	34.5	MPa	ASTM D638		
Tensile Elongation			ASTM D638		
Yield	6.0	%	ASTM D638		
Fracture	10	%	ASTM D638		
Flexural Modulus - Secant	1520	MPa	ASTM D790		
Flexural Strength	44.8	MPa	ASTM D790		
Impact	Nominal Value	Unit	Test Method		
Notched Izod Impact (23°C)	130	J/m	ASTM D256		
Dart Drop Impact			ASTM D3029		
-30°C	0.452	J	ASTM D3029		
23°C	2.82	J	ASTM D3029		
Thermal	Nominal Value	Unit	Test Method		
Deflection Temperature Under Load			ASTM D648		

0.45 MPa, not annealed	102	°C	ASTM D648
1.8 MPa, not annealed	51.7	°C	ASTM D648
Additional Information			

Flexural Modulus, ASTM D790, Tangent: 290000 psi

The information and data on this page are provided by manufacturers and document providers. SHANGHAI SUSHENG assumes no legal liability. It is strongly recommended to verify all technical data with material suppliers before final material selection. All rights belong to the original authors. If any infringement occurs, please contact us immediately.

#### Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

