

RTP 3407-3

Liquid Crystal Polymer

RTP Company

Message:

Glass Fiber

General Information			
Filler / Reinforcement	Glass fiber reinforced material, 40% filler by weight		
RoHS Compliance	Contact manufacturer		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.70	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	0.20	%	ASTM D955
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	105		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	18600	MPa	ASTM D638
Tensile Strength	131	MPa	ASTM D638
Tensile Elongation (Yield)	1.0 - 2.0	%	ASTM D638
Flexural Modulus	16500	MPa	ASTM D790
Flexural Strength	183	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	91	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	430	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	279	°C	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Dielectric Strength ¹ (in Oil)	23	kV/mm	ASTM D149
Dielectric Constant (1 MHz)	3.90		ASTM D150
Dissipation Factor (1 MHz)	0.028		ASTM D150
Flammability	Nominal Value	Unit	Test Method
Flame Rating (3.00 mm, ** Values per RTP Company testing.)	V-0		UL 94
Additional Information	Nominal Value	Unit	
Primary Additive	40	%	
Injection	Nominal Value	Unit	
Drying Temperature	149	°C	
Drying Time	8.0	hr	
Dew Point	-28.9	°C	
Processing (Melt) Temp	332 - 366	°C	

Mold Temperature	65.6 - 121	°C
Injection Pressure	82.7 - 124	MPa
Injection instructions		
The key to successfully molding this material is to start mold open cycles as soon as the screw reaches its retracted position.		
NOTE		
1.	Method A (short time)	

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

