# Petrotene® PP A3 T10 PRTA010 PH380

### Polypropylene

Petropol Industry and Trade of Polymers LTDA

#### Message:

Polypropylene with 10% mineral reinforced for injection molding, resistant to oil, grease and many solvents, good set of mechanical properties.

General Information			
Filler / Reinforcement	Mineral,10% Filler by Weight		
Features	Grease Resistant		
	Oil Resistant		
	Solvent Resistant		
Processing Method	Injection Molding		
Resin ID (ISO 1043)	>PP MD10<		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.810 to 1.21	g/cm³	ASTM D792
Melt Mass-Flow Rate (MFR)	10	g/10 min	ASTM D1238
Molding Shrinkage - Flow	1.3 to 1.5	%	ASTM D955
Water Absorption (Equilibrium)	0.050	%	ASTM D570
Ash Content	8.0 to 12	%	ASTM D2584
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	30.0	MPa	ASTM D638
Tensile Elongation (Break)	31	%	ASTM D638
Flexural Modulus	2000	MPa	ASTM D790
Flexural Strength	40.0	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact			ASTM D256
-10°C	30	J/m	
23°C	60	J/m	
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed	135	°C	
1.8 MPa, Unannealed	60.0	°C	
Vicat Softening Temperature	155	°C	ASTM D1525 <sup>1</sup>
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	> 1.0E+16	ohms·cm	ASTM D257
Dielectric Strength	30	kV/mm	ASTM D149
Dissipation Factor (1 kHz)	2.0E-3		ASTM D150
Flammability	Nominal Value	Unit	Test Method
Flame Rating	НВ		UL 94

NOTE

1.

Rate A (50°C/h), Loading 1 (10 N)

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#### Recommended distributors for this material

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