Marlex® HXB TR-494

High Density (UHMW) Polyethylene

Chevron Phillips Chemical Company LLC

Message:

This broad molecular weight distribution, extra high molecular weight ethylene-hexene copolymer is tailored for corrugated pipe applications that require excellent:

Melt strength

Pipe stiffness

Creep resistance

Impact resistance

Slow Crack Growth Resistance

Chemical resistance

Typical corrugated pipe applications for HXB TR-494 include:

Roadway culverts

Storm sewers

Land drainage

Conduit/Duct

This resin meets these specifications:

ASTM D4976 - PE 235

AASHTO M 294

AASHTO M 252

ASTM D3350, Cell Class PE446640A

General Information	
Features	Ultra high molecular weight
	hexene comonomer
	Impact resistance, good
	Wide molecular weight distribution
	Good cracking resistance
	Good creep resistance
	Good melt strength
	Good chemical resistance
Uses	Bellows
	Catheter
Agency Ratings	AASHTO M252
	AASHTO M294
	ASTM D 3350 PE446640A
	ASTM D 4976-PE235

Physical	Nominal Value	Unit	Test Method			
Density	0.954	g/cm³	ASTM D1505			
Melt Mass-Flow Rate (MFR) (190°C/21.6						
kg)	5.5	g/10 min	ASTM D1238			
Environmental Stress-Cracking Resistance						

10% Igepal, Molded, F10	> 1000	hr	ASTM D1693B
100% Igepal, Molded, F20	> 600	hr	ASTM D1693C
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ¹ (Yield, Compression			
Molded)	29.0	MPa	ASTM D638
Tensile Elongation ² (Break, Compression			
Molded)	800	%	ASTM D638
Flexural Modulus - 2% Secant ³			
(Compression Molded)	1340	MPa	ASTM D790
Additional Information	Nominal Value	Unit	Test Method
NCLS	> 24	hr	ASTM F2136
NOTE			
1.	Type 4, 51mm/min		
2.	Type 4, 51mm/min		
3.	13 mm/min		

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