RTP 200 LF MS 2

Polyamide 66

RTP Company

Injection Pressure

Message:

Warning: The status of this material is 'Commercial: Limited Issue' The data for this material has not been recently verified. Please contact RTP Company for current information prior to specifying this grade.

General Information	
Additive	Molybdenum disulfide lubricant
Features	Lubrication
RoHS Compliance	Contact manufacturer
Forms	Particle
Processing Method	Extrusion
	Injection molding

Discriminal	Nieurie al Maler	11.0		
Physical	Nominal Value	Unit	Test Method	
Specific Gravity	1.16	g/cm³	ASTM D792	
Molding Shrinkage - Flow (3.18 mm)	1.7 - 2.1	%	ASTM D955	
Mechanical	Nominal Value	Unit	Test Method	
Tensile Modulus	3310	MPa	ASTM D638	
Tensile Strength	82.7	MPa	ASTM D638	
Tensile Elongation (Break)	10	%	ASTM D638	
Flexural Modulus	2960	MPa	ASTM D790	
Flexural Strength	110	MPa	ASTM D790	
Impact	Nominal Value	Unit	Test Method	
Notched Izod Impact	64	J/m	ASTM D256	
Unnotched Izod Impact	1100	J/m	ASTM D4812	
Flammability	Nominal Value		Test Method	
Flame Rating (1.59 mm)	НВ		UL 94	
Additional Information				
The value listed as Flammability, UL 94, was tested in accordance with RTP test standards. Tensile Elongation, ASTM D-638: >10%				
Injection	Nominal Value	Unit		
Rear Temperature	274 - 288	°C		
Middle Temperature	274 - 288	°C		
Front Temperature	274 - 288	°C		
Mold Temperature	65.6 - 107	°C		

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

