

# Escorene™ Ultra FL 00328

Ethylene Vinyl Acetate Copolymer Resin

ExxonMobil Chemical

## Message:

FL 00328 is a copolymer of ethylene and vinyl acetate with low crystal point. When the processing temperature is higher than 220 C (428 °F) in processing conditions, resin degradation may be caused. The machine should be thoroughly cleaned with low density polyethylene or suitable detergent before stopping.

General Information			
Physical	Nominal Value	Unit	Test Method
Vinyl Acetate Content	27.0	wt%	ExxonMobil Method
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A, 15 sec)	80		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus <sup>1</sup>	19.0	MPa	ASTM D638
Tensile Elongation <sup>2</sup> (Break)	> 100	%	ASTM D638
Thermal	Nominal Value	Unit	Test Method
Vicat Softening Temperature	44.0	°C	ASTM D1525
Legal statement			
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NOTE			
1.	5.0 mm/min		
2.	500 mm/min		

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