

XANTAR® C MC 3440

Polycarbonate + ABS
Mitsubishi Engineering-Plastics Corp

Message:
Flame Retardant, High Flow

General Information			
Additive	Flame Retardant		
Features	Flame Retardant		
	High Flow		
Forms	Pellets		
Physical	Nominal Value	Unit	Test Method
Density	1.16	g/cm ³	ISO 1183
Melt Volume-Flow Rate (MVR) (260°C/5.0 kg)	45.0	cm ³ /10min	ISO 1133
Molding Shrinkage - Flow	0.50	%	ISO 294-4
Water Absorption (Saturation, 23°C)	0.60	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2700	MPa	ISO 527-2
Tensile Stress (Yield)	60.0	MPa	ISO 527-2
Tensile Strain (Yield)	4.0	%	ISO 527-2
Nominal Tensile Strain at Break	> 50	%	ISO 527-2
Flexural Modulus	2500	MPa	ISO 178
Flexural Stress	105	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Unnotched Impact Strength			ISO 179/1eU
-30°C	No Break		
23°C	No Break		
Notched Izod Impact Strength (23°C)	50	kJ/m ²	ISO 180/4A
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	103	°C	ISO 75-2/A
Vicat Softening Temperature	120	°C	ISO 306/B50
Ball Pressure Test (115°C)	Pass		IEC 60695-10-2
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	> 1.0E+15	ohms	IEC 60093
Volume Resistivity	> 1.0E+15	ohms · cm	IEC 60093
Comparative Tracking Index (CTI)	PLC 0		UL 746
Comparative Tracking Index	575	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method

Flammability Classification			IEC 60695-11-10, -20
0.750 mm	V-2		
1.50 mm	V-2		
Glow Wire Flammability Index			IEC 60695-2-12
0.750 mm	800	°C	
1.50 mm	750	°C	
Glow Wire Ignition Temperature			IEC 60695-2-13
0.750 mm	825	°C	
1.50 mm	775	°C	

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