

Boda BDF25IP

Fluoroelastomer

Chenguang Fluoro & Silicone Elastomers Co., Ltd.

Message:

BDF25IP is a low viscosity curative incorporated fluoroelastomer copolymer.

This grade is well suited for application where excellent flowability and mold release required. BDF25IP can be compounded to meet the major fluoroelastomer specifications.

BDF25IP can be used for injection molding or transfer molding. It can be mixed using typical fluoroelastomer compounding ingredients. Mixing can be accomplished with two-roll mills or internal mixers. Finished goods can be produced by a variety of rubber processing methods.

General Information			
Features	Low viscosity Copolymer Good liquidity Good demoulding performance		
Uses	Composite		
Appearance	White		
Processing Method	Composite Resin transfer molding Injection molding		

Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.80	g/cm ³	
Mooney Viscosity (ML 1+10, 121°C)	25	MU	
Fluorine Content	66	%	
Solubility	LMW Ketones and esters		
MH ¹ (177°C)	2.17	N·m	
ML ² (177°C)	0.180	N·m	
t'90 ³ (177°C)	2.7	min	
ts2 ⁴ (177°C)	2.7	min	

Hardness	Nominal Value	Unit	Test Method
Durometer Hardness ⁵ (Shore A)	77		ASTM D2240

Elastomers	Nominal Value	Unit	Test Method
Tensile Strength ⁶ (Yield)	13.0	MPa	ASTM D412
Tensile Elongation ⁷ (Break)	210	%	ASTM D412
Compression Set (200°C, 70 hr)	20	%	ASTM D395B

Additional Information			
------------------------	--	--	--

Test Compound:
Polymer: 100
MT Black (N990): 30 phr
MgO: 3 phr
Ca(OH)₂: 6 phr
Curing Condition:
Press: 10 min at 170°C
Oven: 24 hr at 230°C

NOTE

1.	MDR2000 Rheometer, 100cpm, 0.5° Arc, 6 minutes
2.	MDR2000 Rheometer, 100cpm, 0.5° Arc, 6 minutes
3.	MDR2000 Rheometer, 100cpm, 0.5° Arc, 6 minutes
4.	MDR2000 Rheometer, 100cpm, 0.5° Arc, 6 minutes
5.	Press Time: 10 min, Press Temperature: 170°C, Post Cure Time: 24 hr, Post Cure Temperature: 230°C
6.	Press Time: 10 min, Press Temperature: 170°C, Post Cure Time: 24 hr, Post Cure Temperature: 230°C
7.	Press Time: 10 min, Press Temperature: 170°C, Post Cure Time: 24 hr, Post Cure Temperature: 230°C

The information and data on this page are provided by manufacturers and document providers. SHANGHAI SUSHENG assumes no legal liability. It is strongly recommended to verify all technical data with material suppliers before final material selection. All rights belong to the original authors. If any infringement occurs, please contact us immediately.

Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China



WECHAT