Elastron® G G400.A50.N

Styrene Ethylene Butylene Styrene Block Copolymer

Elastron USA, Inc.

Message:

A soft, colorable unfilled SEBS based thermoplastic elastomer (TPE) compound which has very good physical properties and chemical resistance. This product is a good option when good scratch and abrasion resistance is required. Bondable to: PP, EVA, PE

General Information				
Features	Block Copolymer			
	Bondability			
	Good Abrasion Resistance			
	Good Chemical Resistance			
	Good Colorability			
	Scratch Resistant			
	Soft			
RoHS Compliance	RoHS Compliant			
Appearance	Natural Color			
Forms	Pellets			
Processing Method	Injection Molding			
Physical	Nominal Value	Unit	Test Method	
Specific Gravity	0.880	g/cm ³	ASTM D792	
Molding Shrinkage			ASTM D955	
Flow	2.5	%		
Across Flow	1.6	%		
Hardness	Nominal Value	Unit	Test Method	
Durometer Hardness (Shore A)	50		ASTM D2240	
Mechanical	Nominal Value	Unit	Test Method	
Abrasion	125	mm³	ASTM D1630	
Ozone Resistance - Stressed	No Cracks		ASTM D518	
Elastomers	Nominal Value	Unit	Test Method	
Tensile Stress			ASTM D412	
100% Strain	1.40	MPa		
300% Strain	2.30	MPa		
Tensile Strength (Break)	5.50	MPa	ASTM D412	
Tensile Elongation (Break)	950	%	ASTM D412	
Tear Strength	27.0	kN/m	ASTM D624	
Compression Set			ASTM D395	
23°C, 22 hr	16	%		
70°C, 22 hr	39	%		

100°C, 22 hr	64	%	
Injection	Nominal Value	Unit	
Suggested Max Regrind	20	%	
Rear Temperature	145 to 175	°C	
Middle Temperature	155 to 185	°C	
Front Temperature	160 to 190	°C	
Nozzle Temperature	175 to 205	°C	
Mold Temperature	25.0 to 50.0	°C	

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