

# Axiall PVC 18650

Flexible Polyvinyl Chloride

Axiall Corporation

## Message:

General purpose compound recommended for 105°C applications. Well suited for 105°C molding and general purpose extrusions.

General Information			
Features	General		
Forms	Particle		
Processing Method	Extrusion		
	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.28	g/cm <sup>3</sup>	ASTM D792
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A, 10 sec)	66		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength			ASTM D638
--	11.0	MPa	ASTM D638
100% strain	4.14	MPa	ASTM D638
Tensile Elongation (Break)	330	%	ASTM D638
Additional Information			

Recommended Stock Temperature 340°F

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## Recommended distributors for this material

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