

Rilsan® HT CESV BLACK P010 TL

Polyphthalamide

Arkema

Message:

Rilsan ® HT CESV BLACK P010 TL is a flexible polyphthalamide produced from a renewable source, typically used to replace metal in tubing for high-temperature automotive, transportation and other demanding technical applications.

MAIN APPLICATIONS

Thermoplastic lines for automotive & transportation applications such as high temperature air/vacuum, aggressive media and oil management systems, cooling and selective catalyst reduction lines, etc.

Hydraulic and pneumatic lines.

General Information			
Features	Good Flexibility		
	Renewable Resource Content		
Uses	Automotive Applications		
	Tubing		
Appearance	Black		
Processing Method	Extrusion		
Physical	Nominal Value	Unit	Test Method
Density	1.02	g/cm ³	ISO 1183
Melt Volume-Flow Rate (MVR) (300°C/5.0 kg)	1.60	cm ³ /10min	ISO 1133
Hardness	Nominal Value	Unit	Test Method
Shore Hardness			ISO 868
Shore D	74		
Shore D, 15 sec	64		
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	930	MPa	ISO 527-2
Tensile Stress			ISO 527-2
Yield	32.0	MPa	
Break	35.0	MPa	
Tensile Strain			ISO 527-2
Yield	5.0	%	
Break	> 130	%	
Flexural Modulus	890	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179
-30°C	18	kJ/m ²	
23°C	74	kJ/m ²	
Charpy Unnotched Impact Strength			ISO 179

-30°C	No Break		
23°C	No Break		
Thermal	Nominal Value	Unit	Test Method
Melting Temperature	255	°C	ISO 11357-3
Additional Information	Nominal Value	Unit	Test Method
Hoop Stress			
23°C	32.0	MPa	
150°C	5.00	MPa	
Renewable Carbon Content	> 45	%	ASTM D6866
Extrusion	Nominal Value	Unit	
Drying Temperature	80.0	°C	
Drying Time	8.0	hr	
Melt Temperature	270 to 290	°C	

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

