

4PROP® 25C20000

Polypropylene Copolymer
4Plas

Message:

4PROP 25C20000 is a MFI 15 to 18 Unfilled Copolymer Polypropylene

General Information			
Features	Copolymer		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Density	0.905	g/cm ³	ISO 1183
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (23°C)	1300	MPa	ISO 527-2/5
Tensile Stress (Break, 23°C)	28.0	MPa	ISO 527-2/5
Tensile Strain (Break, 23°C)	50	%	ISO 527-2/5
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact			ISO 180/1A
-30°C	3.0	kJ/m ²	ISO 180/1A
23°C	7.0	kJ/m ²	ISO 180/1A
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (0.45 MPa, Unannealed)	88.0	°C	ISO 75-2/B
Vicat Softening Temperature	67.0	°C	ISO 306/B
Melting Temperature ¹	165	°C	ISO 11357
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.60 mm)	HB		UL 94
Glow Wire Ignition Temperature (2.00 mm)	650	°C	IEC 60695-2-13
Injection	Nominal Value	Unit	
Processing (Melt) Temp	200 - 240	°C	
Mold Temperature	20.0 - 50.0	°C	
Injection Rate	Moderate-Fast		
Holding Pressure	40.0 - 80.0	MPa	
Screw Speed	400	rpm	
Injection instructions			
Feed Throat Temperature: 20 - 60 °CBack Pressure: Low			
NOTE			
1.	10 K/min		

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